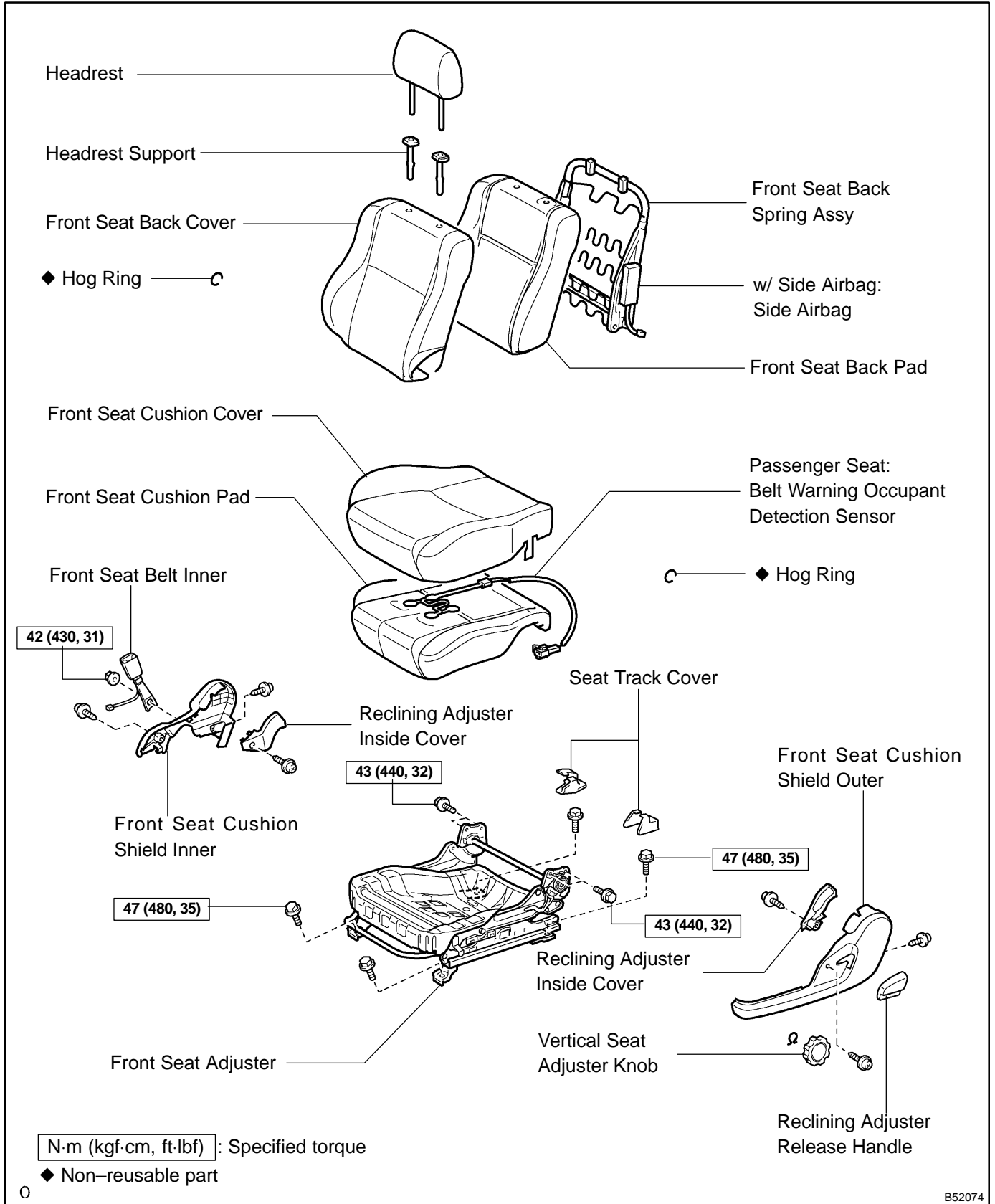


FRONT SEAT COMPONENTS

7209X-01



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B52074

OVERHAUL

CAUTION:

Wear the gloves, because the cutting surface of the seat back frame and seat adjuster may injure your hand.

HINT:

Tape the screwdriver tip before use when prying parts.

1. DISCONNECT BATTERY NEGATIVE TERMINAL

CAUTION:

Wait for 90 seconds after disconnecting the battery terminal and disconnect the airbag connector.

2. REMOVE FRONT SEAT

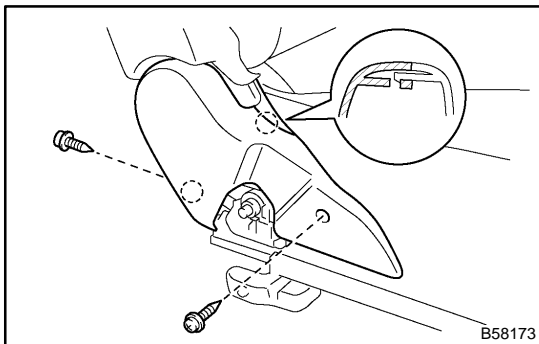
- (a) Remove the headrest.
- (b) Remove the seat track covers and 4 bolts.
- (c) Slide the seat to the most rear position.
- (d) Disconnect the connector(s) under the seat.
- (e) Remove the seat.

NOTICE:

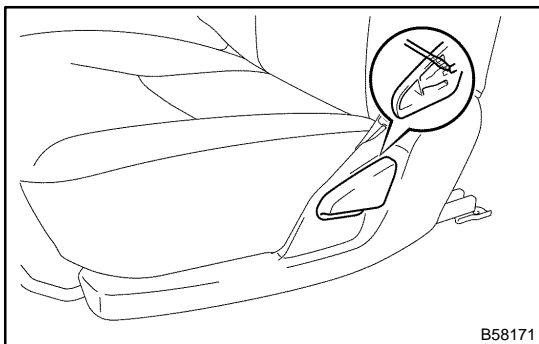
Be careful not to damage the body.

3. REMOVE SEPARATE TYPE FRONT SEAT BACK ASSY

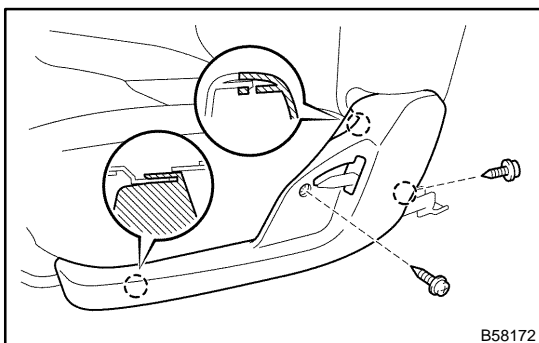
- (a) Remove the bolt, washer and seat belt inner.



- (b) Remove the seat cushion shield inner.



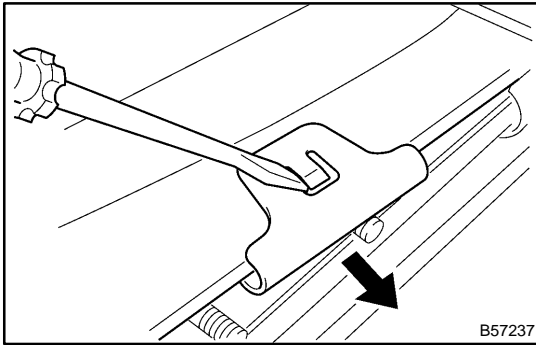
- (c) Using a screwdriver, remove the reclining adjuster release handle.



- (d) Remove the seat cushion shield outer.
- (e) w/ side airbag:
Disconnect the airbag wire under the seat.
- (f) Remove the hog rings, 4 bolts and seat back.

4. REMOVE SEPARATE TYPE FRONT SEAT BACK COVER

- (a) Remove the hog rings and turn up the seat back cover.



- (b) w/ side airbag:
Using a screwdriver, disconnect the clip.
- (c) Remove the headrest supports, seat back cover and seat back pad.

5. REMOVE SEPARATE TYPE FRONT SEAT CUSHION COVER

- (a) Remove the hog rings, seat cushion cover and seat cushion pad.

6. REMOVE FRONT SEAT ADJUSTER

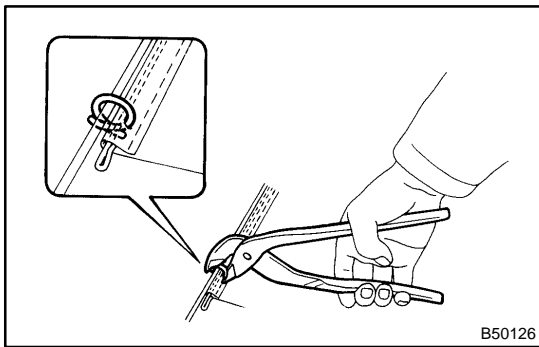
- (a) Remove the reclining adjuster inside covers.

7. INSTALL FRONT SEAT ADJUSTER

- (a) Install the reclining adjuster inside covers.

8. INSTALL SEPARATE TYPE FRONT SEAT CUSHION COVER

- (a) Install the seat cushion pad to the seat adjuster.



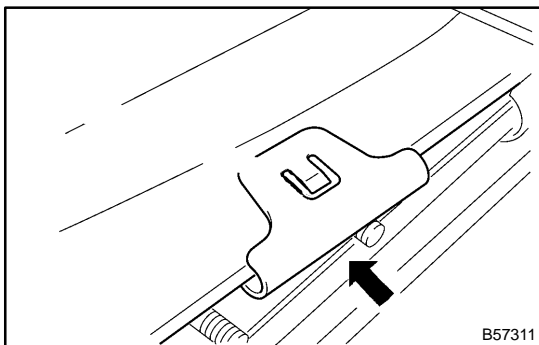
- (b) Using hog ring pliers, install the seat cushion cover with new hog rings.

NOTICE:

- Be careful not to damage the cover.
- Be careful to prevent the cover wrinkles as little as possible.

9. INSTALL SEPARATE TYPE FRONT SEAT BACK COVER

- (a) Install the seat back pad to the seat back spring assy.
- (b) Cover the top of the seat back with the seat back cover.
- (c) Install the headrest supports.



- (d) w/ side airbag:
Connect the clip.
- (e) Using hog ring pliers, fully install the seat back cover with new hog rings.

NOTICE:

- Be careful not to damage the cover.
- Be careful to prevent the cover wrinkles as little as possible.

10. INSTALL SEPARATE TYPE FRONT SEAT BACK ASSY

- (a) Install the seat back with the 4 bolts.
Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)
- (b) Using hog ring pliers, install new hog rings.
- (c) Install the cushion shield outer with the 2 screws.

2004 COROLLA (RM1037U)

- (d) Install the vertical seat adjuster knob with the clip.
- (e) Install the reclining adjuster release handle.
- (f) Install the cushion shield inner with the 2 screws.
- (g) Install the seat belt inner with the washer and bolt.

Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)

- (h) Check that the seat belt inner moves smoothly.

11. INSTALL FRONT SEAT

- (a) Slide the seat to the most rear position.
- (b) Place the seat on the cabin.

NOTICE:

Be careful not to damage the body.

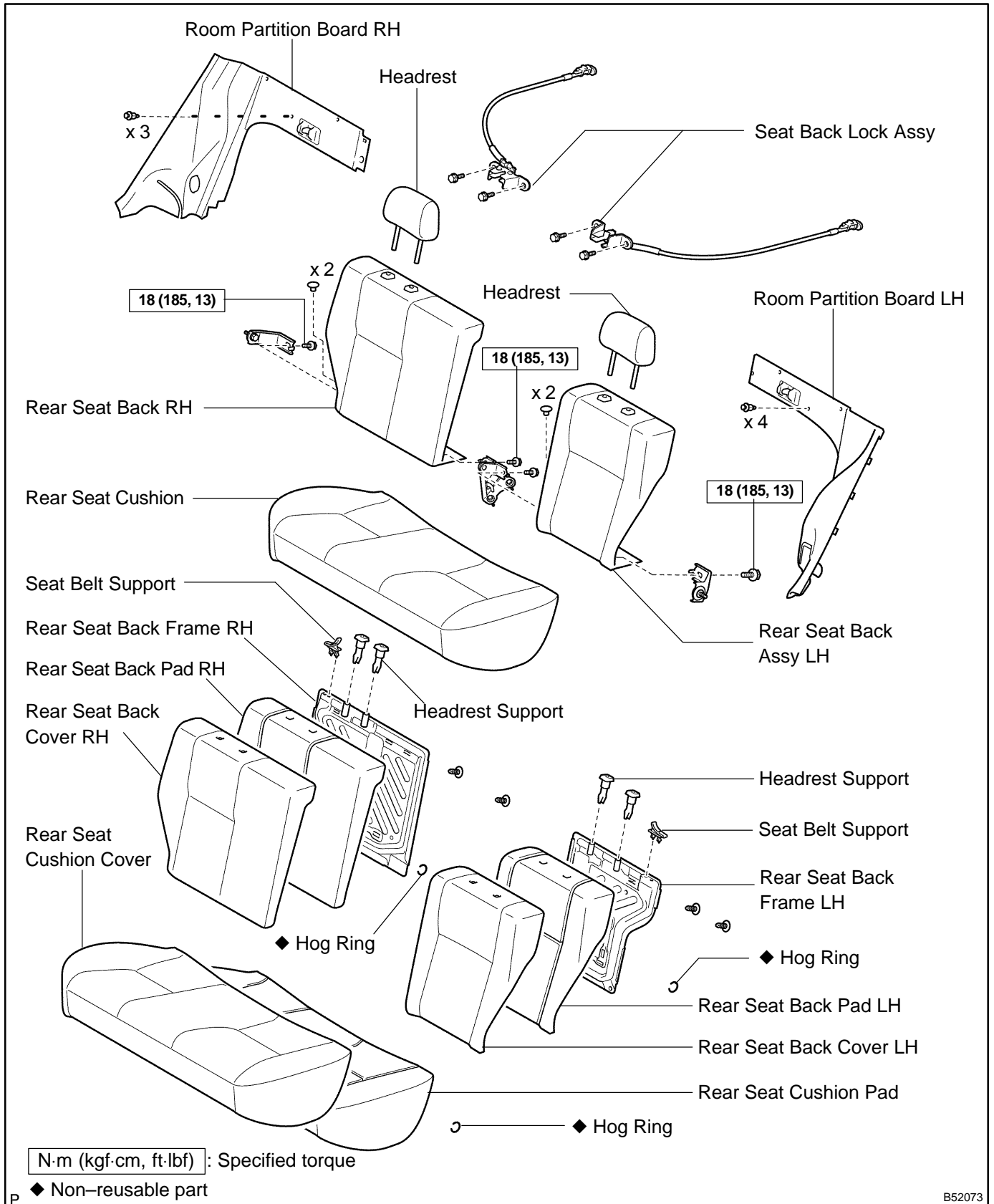
- (c) Connect the connector(s) under the seat.
- (d) Install the front seat with the 4 bolts.

Torque: 47 N·m (480 kgf·cm, 35 ft·lbf)

- (e) Install the seat track covers.
- (f) Install the headrest.

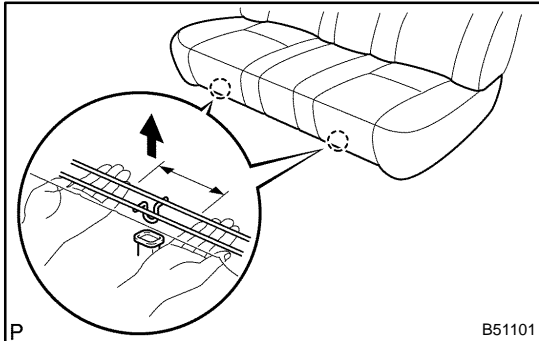
REAR SEAT (SEDAN WITH SEPARATE TYPE) COMPONENTS

7209Z-01



B52073

OVERHAUL



- 1. REMOVE BENCH TYPE REAR SEAT CUSHION ASSY**
 - (a) Disengage the 2 clamps, and then remove the seat cushion.
- 2. REMOVE SEPARATE TYPE REAR SEAT BACK ASSY**
 - (a) Lean the seat back forward.
 - (b) Remove the 2 clips.
 - (c) Remove the 2 bolts and seat back LH.
 - (d) Employ the same manner described above to the other side.

3. REMOVE BENCH TYPE REAR SEAT CUSHION COVER

- (a) Remove the hog rings and seat cushion cover.

4. REMOVE SEPARATE TYPE REAR SEAT BACK COVER

- (a) Remove the hog rings, and then turn up the seat back cover LH.
- (b) Remove the headrest supports, seat back cover LH and seat back pad LH.
- (c) Employ the same manner described above to the other side.

5. INSTALL SEPARATE TYPE REAR SEAT BACK COVER

- (a) Install the seat back pad LH to the seat back frame LH.
- (b) Cover the top of the seat back with the seat back cover LH.
- (c) Install the headrest supports.
- (d) Using hog ring pliers, fully install the seat back cover LH with new hog rings.
- (e) Employ the same manner described above the other side.

6. INSTALL BENCH TYPE REAR SEAT CUSHION COVER

- (a) Using hog ring pliers, install the seat cushion cover with new hog rings.

7. INSTALL SEPARATE TYPE REAR SEAT BACK ASSY

- (a) Install the seat back LH with the 2 bolts and 2 clips.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

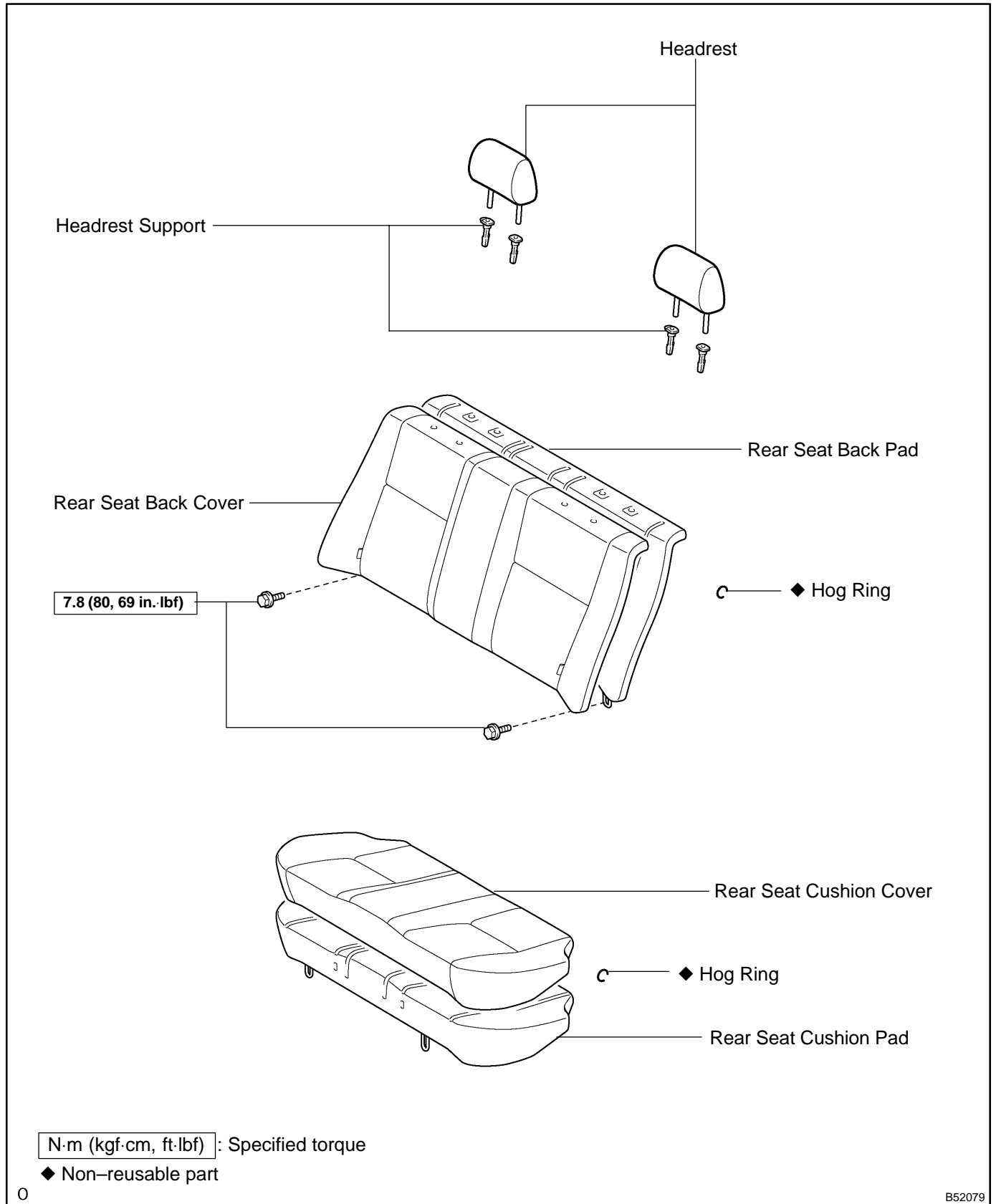
- (b) Employ the same manner described above to the other side.

8. INSTALL BENCH TYPE REAR SEAT CUSHION ASSY

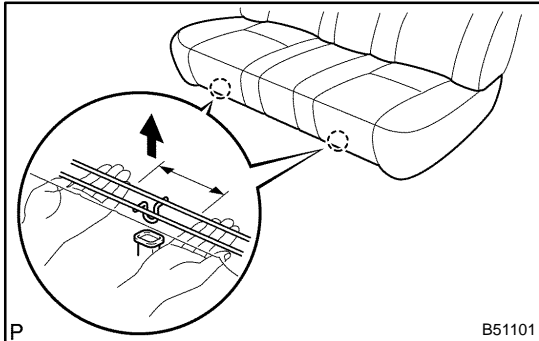
- (a) Insert the seat cushion under the seat back.
- (b) Engage the 2 clamps.

REAR SEAT ASSY (SEDAN WITH BENCH TYPE) COMPONENTS

720A1-01



OVERHAUL



1. REMOVE BENCH TYPE REAR SEAT CUSHION ASSY

- (a) Disengage the 2 clamps, and then remove the seat cushion.

2. REMOVE BENCH TYPE REAR SEAT BACK ASSY

- (a) Remove the headrests.
 (b) Remove the 2 bolts and seat back.

3. REMOVE BENCH TYPE REAR SEAT CUSHION COVER

- (a) Remove the hog rings and seat cushion cover.

4. REMOVE BENCH TYPE REAR SEAT BACK COVER

- (a) Remove the headrest supports.
 (b) Remove the hog rings and seat back cover.

5. INSTALL BENCH TYPE REAR SEAT BACK COVER

- (a) Cover the top of the seat back pad with the seat back cover.
 (b) Install the headrest supports.
 (c) Using hog ring pliers, fully install the seat back cover with new hog rings.

NOTICE:

- Be careful not to damage the cover.
- Be careful to prevent the cover wrinkles as little as possible.

6. INSTALL BENCH TYPE REAR SEAT CUSHION COVER

- (a) Using hog ring pliers, install the seat cushion cover with new hog rings.

NOTICE:

- Be careful not to damage the cover.
- Be careful to prevent the cover wrinkles as little as possible.

7. INSTALL BENCH TYPE REAR SEAT BACK ASSY

- (a) Hook the seat back to the body.
 (b) Install the 2 bolts.

Torque: 7.8 N·m (80 kgf·cm, 69 in·lbf)

8. INSTALL BENCH TYPE REAR SEAT CUSHION ASSY

- (a) Insert the seat cushion under the seat back.
 (b) Engage the 2 clamps.